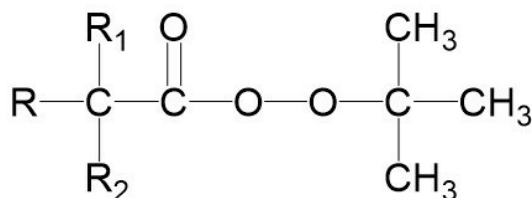


Trigonox 23-WE50

tert-Butyl peroxyneodecanoate, 50% emulsion in water and ethanol



Trigonox® 23-WE50 is an initiator (50% emulsion in water and ethanol) for suspension (co)polymerization of vinyl chloride and vinylidene chloride.

CAS number
26748-41-4

EINECS/ELINCS No.
247-955-1

TSCA status
listed on inventory

Molecular weight
244.4

Active oxygen content
peroxide
6.55%

Concentration
3.21-3.34%

Specifications

Appearance	White to off-white emulsion
Assay	49.0-51.0 %
Inorganic + organic hydrolysable chloride	600 mg/kg
Viscosity (dynamic)	at -7°C: 600-1100 mPa.s

Applications

Trigonox® 23-WE50 has an activity in between peroxydicarbonates and tert-Butyl peroxyneodecanoate (Trigonox® 25). Trigonox® 23-WE50 can be applied as an initiator for the suspension polymerization of vinyl chloride in the temperature range 50-65°C. The obtained polymer has a good thermal stability.

Half-life data

The reactivity of an organic peroxide is usually given by its half-life ($t_{1/2}$) at various temperatures. For Trigonox® 23-WE50 in chlorobenzene half-life at other temperatures can be calculated by using the equations and constants mentioned below:

0.1 hr	at 84°C
1 hr	at 64°C
10 hr	at 46°C
Formula 1	$k_d = A \cdot e^{-E_a/RT}$
Formula 2	$t_{1/2} = (\ln 2)/k_d$
Ea	115.47 kJ/mole
A	1.52E+14 s ⁻¹
R	8.3142 J/mole·K
T	(273.15+°C) K

Thermal stability

Organic peroxides are thermally unstable substances, which may undergo self-accelerating decomposition. The lowest temperature at which self-accelerating decomposition of a substance in the original packaging may occur is the Self-Accelerating Decomposition Temperature (SADT). The SADT is determined on the basis of the Heat Accumulation Storage Test.

SADT	20°C (15°C for IBC)
Emergency temperature (T _e)	10°C (5°C for IBC)
Control temperature (T _c)	0°C (-5°C for IBC)
Method	The Heat Accumulation Storage Test is a recognized test method for the determination of the SADT of organic peroxides (see Recommendations on the Transport of Dangerous Goods, Manual of Tests and Criteria - United Nations, New York and Geneva).

Storage

Due to the relatively unstable nature of organic peroxides a loss of quality can be detected over a period of time. To minimize the loss of quality, Nouryon recommends a maximum storage temperature (T_s max.) for each organic peroxide product.

T _s max.	-10°C
T _s min.	-25°C (-20°C for IBC) to prevent freezing
Note	When stored according to these recommended storage conditions, Trigonox® 23-WE50 will remain within the Nouryon specifications for a period of at least 3 months after delivery.

Packaging and transport

The standard packaging is a 30-liter HDPE can (Nourytainer®) for 25 kg peroxide emulsion. Delivery in a 1250 l stainless steel Intermediate Bulk Container (IBC) is also possible in a number of countries. Both packaging and transport meet the international regulations. For the availability of other packed quantities consult your Nouryon representative. Trigonox® 23-WE50 is classified as Organic peroxide type F; liquid, temperature controlled; Division 5. 2; UN 3119.

Safety and handling

Keep containers tightly closed. Store and handle Trigonox® 23-WE50 in a dry well-ventilated place away from sources of heat or ignition and direct sunlight. Never weigh out in the storage room. Avoid contact with reducing agents (e. g. amines), acids, alkalis and heavy metal compounds (e. g. accelerators, driers and metal soaps). Please refer to the Safety Data Sheet (SDS) for further information on the safe storage, use and handling of Trigonox® 23-WE50. This information should be thoroughly reviewed prior to acceptance of this product. The SDS is available at nouryon.com/sds-search.

Major decomposition products

Carbon dioxide, tert-Butanol, Isomers of neononane

All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable. Nouryon, however, makes no warranty as to accuracy and/or sufficiency of such information and/or suggestions, as to the product's merchantability or fitness for any particular purpose, or that any suggested use will not infringe any patent. Nouryon does not accept any liability whatsoever arising out of the use of or reliance on this information, or out of the use or the performance of the product. Nothing contained herein shall be construed as granting or extending any license under any patent. Customer must determine for himself, by preliminary tests or otherwise, the suitability of this product for his purposes. The information contained herein supersedes all previously issued information on the subject matter covered. The customer may forward, distribute, and/or photocopy this document only if unaltered and complete, including all of its headers and footers, and should refrain from any unauthorized use. Don't copy this document to a website.

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The Nouryon logo consists of a stylized blue 'N' followed by the word 'ouryon' in a lowercase, sans-serif font. The 'N' is significantly larger and more prominent than the rest of the text.